

Date: Wednesday, 03/10/2007 11:21:37 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: REPLACEMENT WINDOW ASSEMBLY		
Job Number	: 34952			Part Number	: D3290041		
Estimate Number	: 11174			Drawing Number	: D3290 REV C		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 03/10/2007 S.O. No. : N/A			Drawing Revision	: C		
Prsh Rev.	: NC			Material	: N/A		
First Issue	: 02/10/2007 Type : SMALL /MED FAB			Due Date	: 30/10/2007 Qty: 10 Um: Each		
Previous Run	: 34855						
Written By	: <i>[Signature]</i>						
Checked & Approved By	: <i>[Signature]</i>						
Comment	: Est. B 05.05.25 Added Step 11 KJ/JLM Est. C 06.05.09 Ecn 798 EC Est Rev:D Now on Waterjet 06-06-16 JLM Est rev E rev C dwg 07.09.28 EC verified by: DD						

Additional Product

Job Number:



(P2) →

Seq. #:	Machine Or Operation:	Description :	
1.0	D2126	Seal	
Comment: Qty.: 6.5000 f(s)/Unit Total : 65.0000 f(s) Locking Seal Pick: Qty Part Number Description Batch 1 D2126-0780 Locking Seal <i>B34918</i> SAD 07-11-03			
2.0	D32901	Window Frame	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Batch: <i>M26932</i> SAD 07-11-03			
3.0	D32903	Window	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Window Pick: Qty Part Number Description Batch 1 D3290-3 Window <i>B32366(1) B35231(1)</i> SAD 07-10-03			
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D3290 Clean D3290-041 and place in plastic wrap <i>SAD SAD 07-11-10</i> (10)			

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Seq. #: Machine Or Operation:

Description :

5.0 QC5

INSPECT WORK TO CURRENT STEP



04-11-13 (10)



Comment: INSPECT WORK TO CURRENT STEP

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST. 219

KS

07/11/13

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

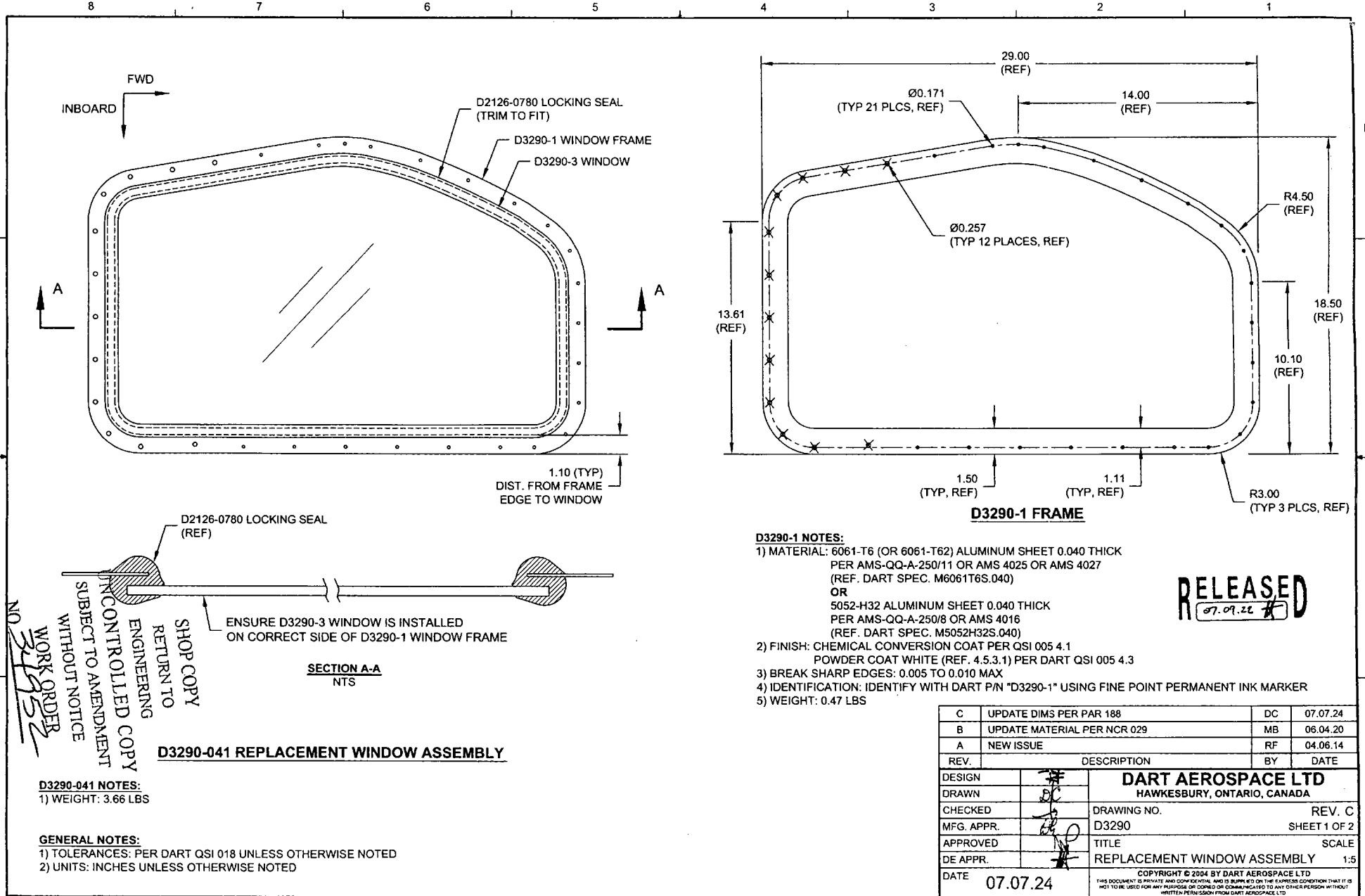
07/11/14

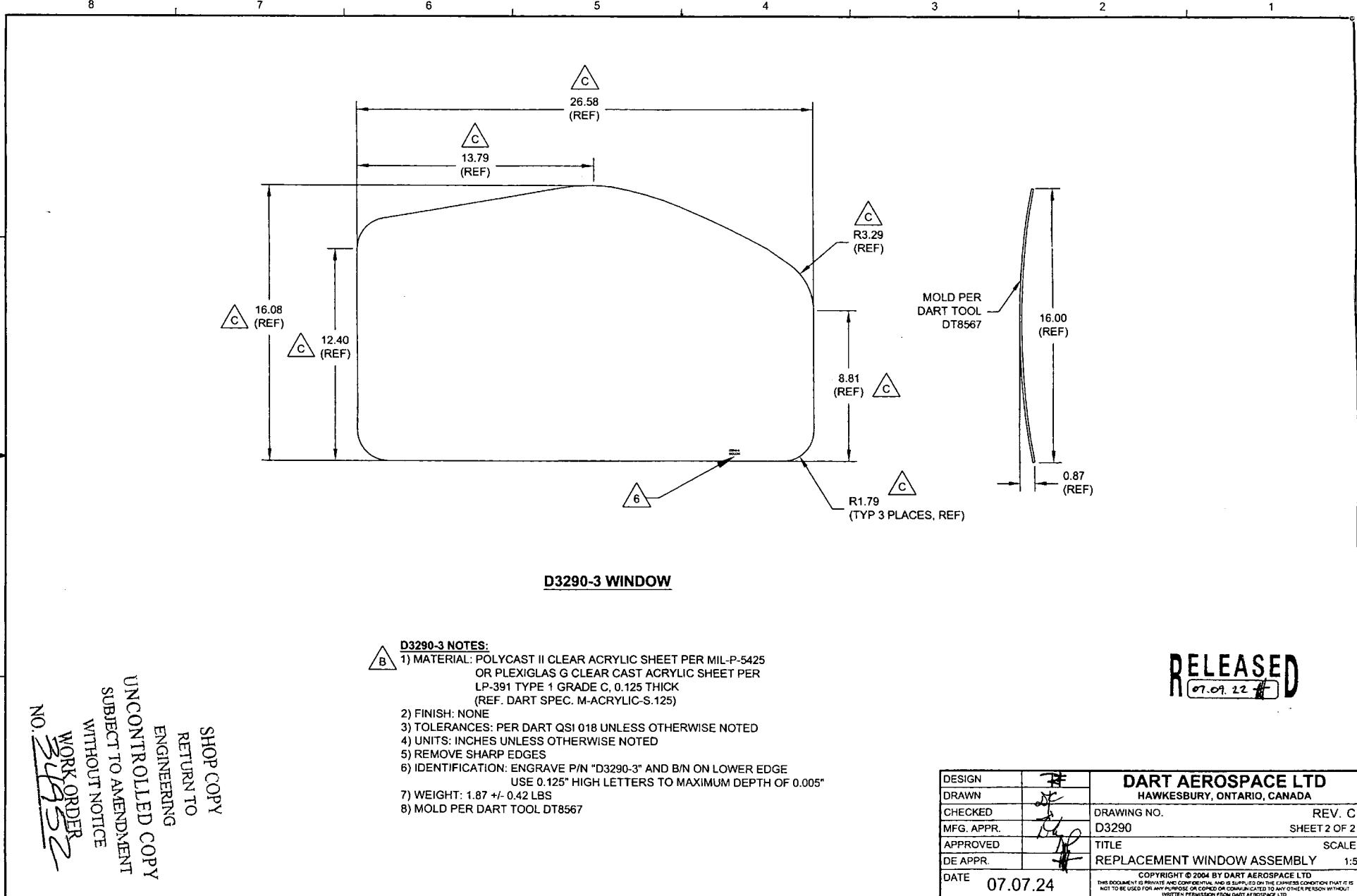
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.11.13





W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/11/08		Window is too large for frame & after thermal forming. By 10.625	BS QSGEN	Send Down & fit in side frame.	SAD 07-11-27 UHubZ	BS	BS QSGEN	BS HubZ

NOTE: Date & initial all entries